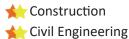
# Shindaiwa RealDual 500





#### **Field of Application**



**\*\*** Fabrication





🛖 Service Truck

**Mining** Maintenance

Rail Road 👉 Repair

**★**Offshore 👉 Farming





#### **Welding Process**

CC Mode CV Mode









• Gouging up to 9.5mm

#### **Specification**

<b>Welding DC Generator</b>		Single	Dual
	Rated Current (A)	480	250
de	Rated Voltage (V)	39.2	30.0
Š	Duty Cycle (%)	60	100
CC Mode	Current Adj. Range (A)	60-500	30-280
0	Welding Rod Capacity (mm)	Ф2.6 - Ф8.0	Ф2.0 - Ф6.0
	Gouging Rod Capacity (mm)	Ф3.2 - Ф9.5	Ф3.2 - Ф5.0
a)	Rated Current (A)	480	250
Mode	Rated Voltage (V)	39.0	23.5
Ĭ	Duty Cycle (%)	60	100
S	Voltage Adj. Range (V)	14 - 40	14 - 29
	Welding Wire Capacity (mm)	Ф0.6 - Ф2.4	Ф0.6 - Ф2.0
Rated Speed (min <sup>-1</sup> )		3000	
No Load Voltage (V)		MAX85	

#### **AC Generator**

Rated Frequency (Hz)	50		
Rated Speed (min-1)	3000		
Phase Options	Single Phase	3-Phase	
Rated Voltage (V)	220	380	
Power Factor	1.0	0.8	
Rated Output (kVA)	9.9	13.2	
Rating	Continuous		

#### **Dimensions**

Overall Dimensions (mm)	(L)1680 x (W)700 x (H)950
Dry Weight (kg)	613

### **Engine**



Model	Kubota V1505
Engine Type	Vertical, Water-cooled, 4 cycle diesel
Displacement (L)	1.498

-	Rated Output (kW/min-1)	29.0 / 3600
	Fuel Tank Capacity (L)	63

## **shindaiwa**®

#### **Control Panel**



#### 14. Remote Control Receptacle



#### 15. 14-pin Connector



- 1. AC Meter
- 2. DC Meter
- 3. Output Control Dial
- 4. Single/Dual Selector Switch 15. 14-Pin Connector
- 5. CV/CC Selector Switch
- 6. Arc Control Dial
- 7. Rod Selector Switch
- 8. Emergency Stop Switch
- 9. Hour Meter
- 10. Monitor Lamp
- 11. Idle Control Switch

- 12. Starter Switch
- 13. Fuel Meter
- 14. Remote Control
- 16. Wire Feeder Voltmeter Switch
- 17. 42V/115 Selector Switch
- 18. Circuit Protector For Wire Feeder
- 19. Weld Terminals Switch
- 20. Welding Terminal A
- 21. Welding Terminal B

#### **AC OUTPUT PANEL**



- 1. 3-P Receptacle
- 2. Main Breaker
- 3. Earth Grounding Terminal 6. 1-P Receptacle
- 4. Bonnet Grounding Terminal
- 5. 1-P Breaker

#### **FEATURES**

## RealDual®dual welding mode



Shindaiwa's alternator is unique in coil winding.

Welding power A, B, and AC generator are respectively driven by each coil winding.

This feature ensures that each welding outputs has least electrical interference.



#### EMERGENCY STOP

You can stop the engine immediately in emergency conditions to avert hazardous situations.



#### ARC CONTROL DIAL (CC MODE)

Arc control dials adjust welding arc between mild for capping and crisp for root-pass.



#### 14-PIN CONNECTORS

The equipment has two 14-pin connectors. You can connect the wire feeders without any attachments.

#### ROBUST ALTERNATOR



Special varnished reliable Shindaiwa's alternator, offers robust features of protection against sand gravel, dust, and extreme hot weather condition.